



Parts List				Parts List			
ITEM	QTY	ITEM #	DESCRIPTION	ITEM	QTY	ITEM #	DESCRIPTION
1	1	40100148	Upper Frame CGR1 06'	37	2	50100556	Bolt 1/4-20x2 3/4" HX
2	2	40100250	X-C Series Lower Frame Subassembly	38	2	50100604	Washer - 6.6mmID, 12.7mmOD, 0.75mmT
3	1	40100406	Back Frame Assy LH - Cgr/CX, '06	39	6	50100614	Washer 1/4" SAE
4	1	40100407	Back Frame Assy RH - Cgr/CX, '06	40	2	50100616	Washer 5/16" SAE
5	1	40100449	Cargo Bag Frame Assy - Cgr1/CX1, '06	41	8	50100631	Washer - 3/4" OD 1/4"ID
6	1	40100626	Seat Frame Che1/Cgr1, '02	42	10	50100705	Nut lock 1/4"
7	2	40100704	Back Tube Assy - Cgr/CX, '06	43	16	50100708	Nut - Jam 1/4"
8	1	40101283	Autolock Back Bracket Assy AC 08	44	2	50100709	Nut, Jam 6mm
9	1	40101284	Autolock Back Bracket Assy BD 08	45	2	50100710	Nut Lock, 5/16
10	1	40101311	Handlebar Assembly	46	2	50103070	Miscellaneous - QR M6x62x15
11	1	40101516	Wing 2.0 L 06				
12	1	40101517	Wing 2.0 R 06				
13	1	40101730	Axle Assy CHE/CGR				
14	2	40102402	Wheel Assembly CGR 1/2				
15	1	40103039	Suspension Cross Brace Tube				
16	2	40103049	Suspension Plate Assy 06				
17	1	40202011	Strap - Wrist Strap				
18	1	41100814	Support Hoop CX1/CGR1 09				
19	1	41101272	Bracket - Click n Store inside L				
20	1	41101273	Bracket - Click n Store inside right				
21	1	41101274	Bracket - Click n Store Outside Left				
22	1	41101275	Bracket - Click n Store outside right				
23	1	41101276	Cargo Rack Bracket - Left				
24	1	41101277	Cargo Rack Bracket - Right				
25	1	41101278	U-Cup Left				
26	1	41101279	U-cup Right				
27	1	41101292	Bracket Frame Support LH				
28	1	41101295	Bracket - Frame Support (SM) RH				
29	4	50100503	Bolt 1/4-20x3/4" RD				
30	2	50100508	Bolt 1/4-20x1 1/2" TR				
31	8	50100510	Bolt 1/4-20x1 5/8" TR				
32	2	50100514	Bolt 1/4-20x1 3/4" HX				
33	2	50100520	Bolt 1/4-20x2" HX				
34	6	50100523	Bolt 1/4-20x2 1/4" HX				
35	2	50100543	Bolt 5/16-18x3" TR				
36	2	50100550	Bolt 5/16-18x2 1/2" TR				

PART NUMBER <b>40100005</b>		SHEET <b>1 OF 4</b>	
REV	ECO NUMBER	DATE	INITIAL
A	ENG	06/23/09	DA



B

B



A

A

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MATERIAL  
N/A

CONDITION  
N/A

FINISH  
N/A

**UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN MILLIMETERS**  
 PERPENDICULAR SURFACES TO BE SQUARE WITHIN .03  
 TOTAL RUNOUT WITHIN .08 ON COMMON DIAMETERS  
 ALL DRILLED HOLES TO BE MAX 0.2 mm OVERSIZED

REMOVE SHARP EDGES .15 MAX  
 FILLETS R.15 MAX  
 ANGLES ±0°30'  
 ALL MACHINED SURFACES  
 64 MICRO INCHES

TOLERANCE: DECIMAL  
 X = ± 1 mm  
 X = ± .5 mm  
 XX = ± .2 mm

DRAWN  
DD

DATE  
06/23/2008

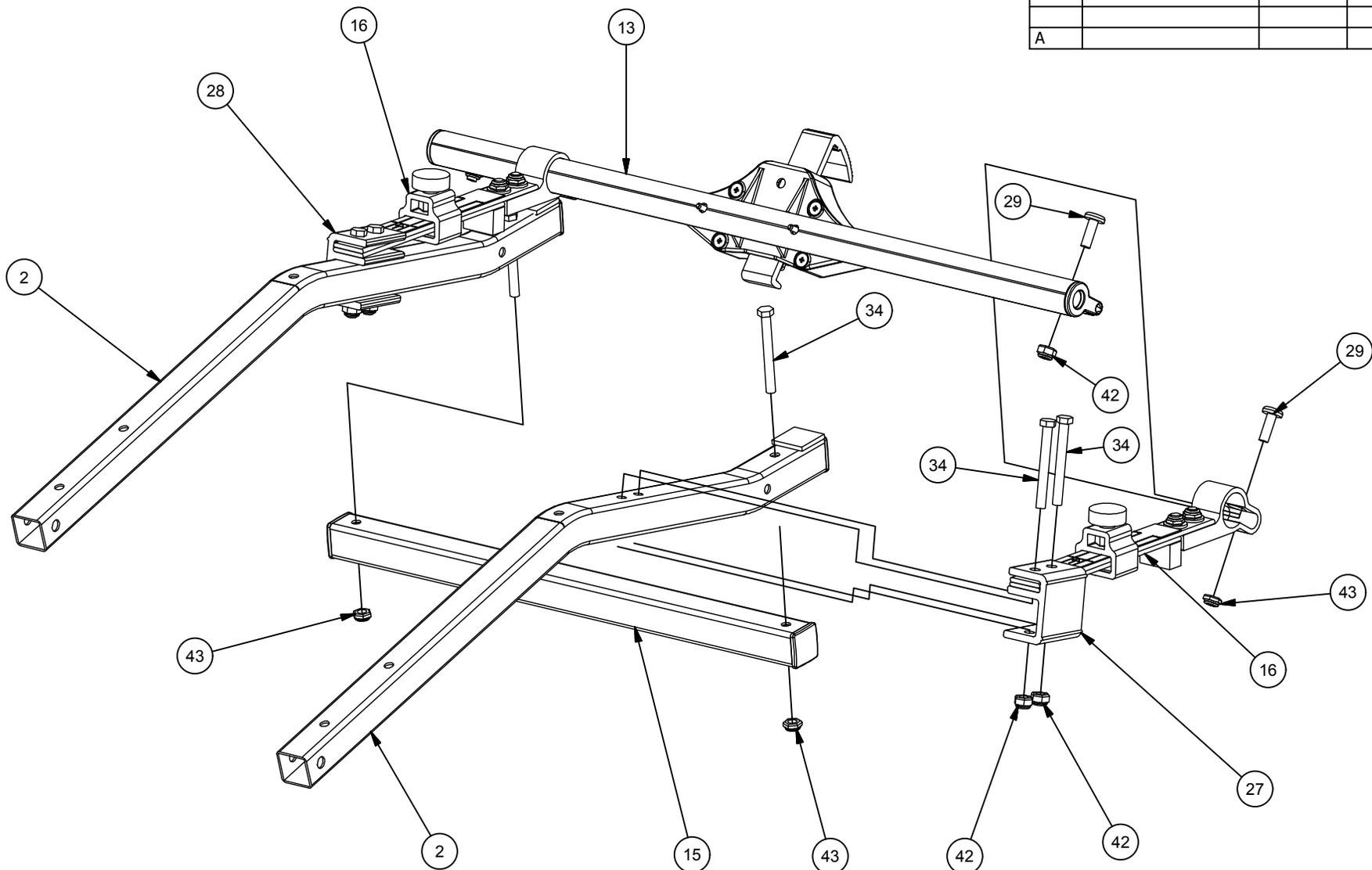


DESCRIPTION  
CGR1 Imperial Main Frame Assembly

PART NUMBER  
40100005



PART NUMBER <b>40100005</b>		SHEET <b>2 OF 4</b>	
REV	ECO NUMBER	DATE	INITIAL
A			



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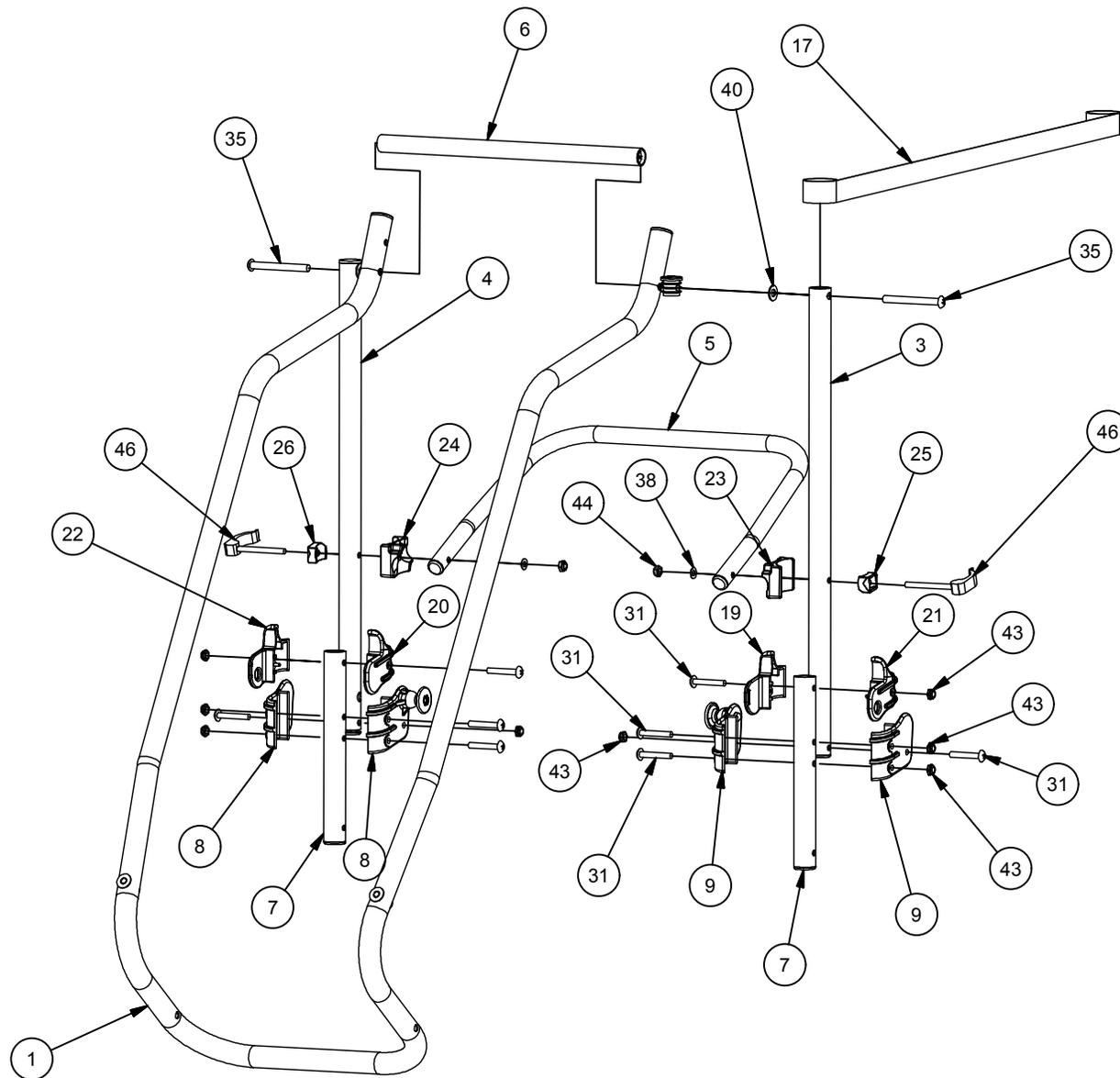
DATE  
**06/23/2008**



DESCRIPTION  
**CGR1 Imperial Main Frame Assembly**

PART NUMBER  
**40100005**

PART NUMBER <b>40100005</b>		SHEET <b>3 OF 4</b>	
REV	ECO NUMBER	DATE	INITIAL
A			



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**DD**

DATE  
**06/23/2008**

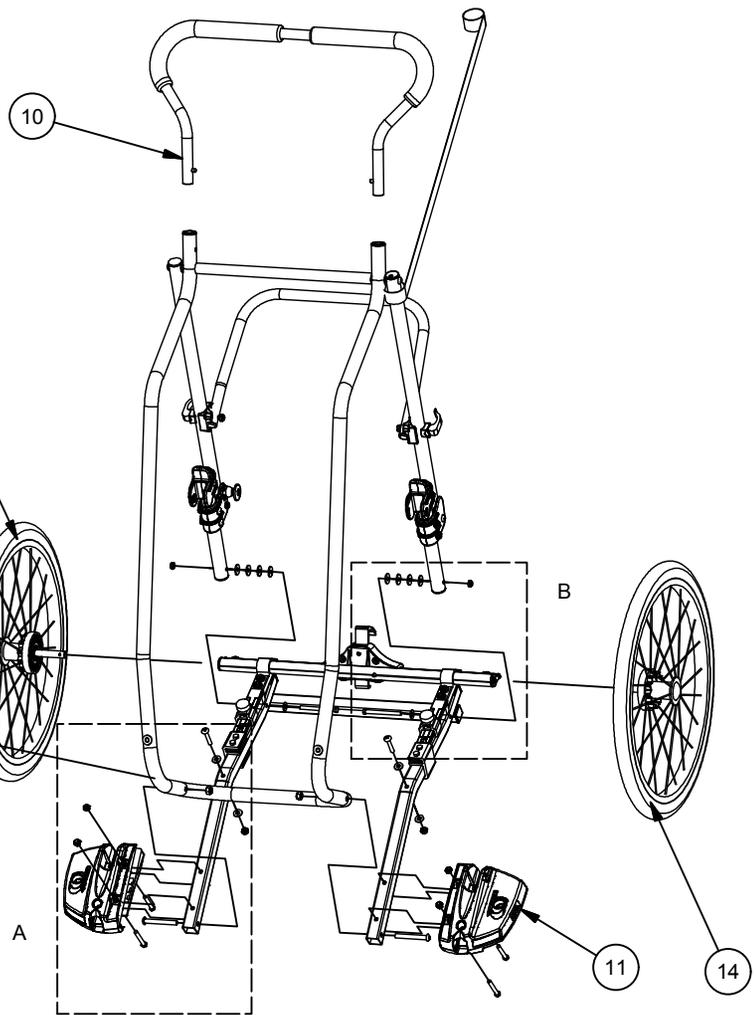
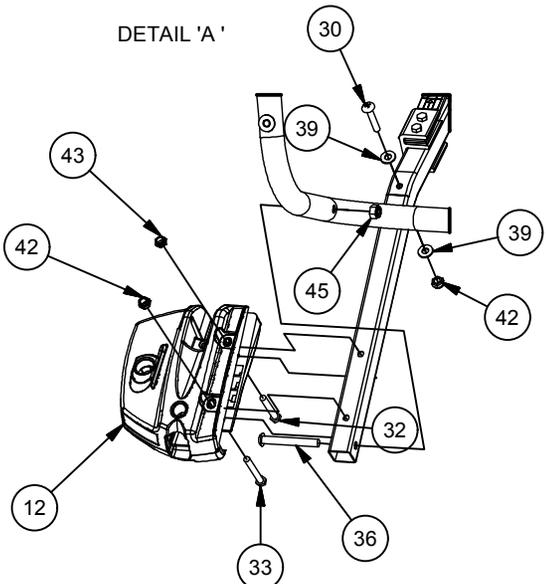


DESCRIPTION  
**CGR1 Imperial Main Frame Assembly**

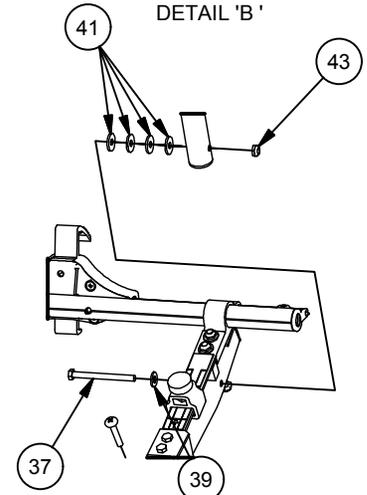
PART NUMBER  
**40100005**

PART NUMBER <b>40100005</b>		SHEET <b>4 OF 4</b>	
REV	ECO NUMBER	DATE	INITIAL
A			

DETAIL 'A'



DETAIL 'B'



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