# si-7E00A-002-00 Technical Service Instructions

# SI-7E00A-002

# **EW-7972**

## Electric Cables (Internal Specifications)

## A WARNING

• When the shifting switch is operated, the motor which drives the front derailleur will operate without stopping at the shifting lever position. Always be sure to remove the battery before carrying out installation and adjustment, otherwise your fingers may become stuck.

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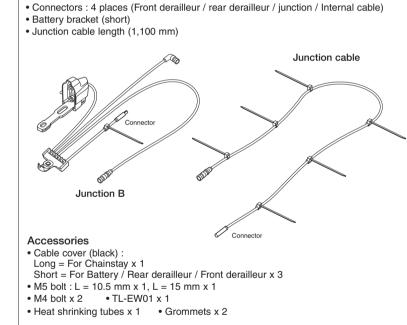
Components

Junction B

• If using an industrial-use dryer, make sure that no burning from the hot air occurs.

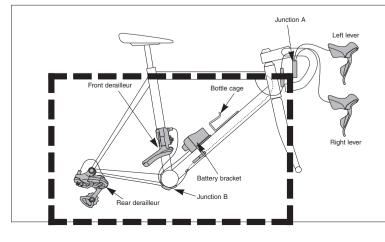
### Note

- . Secure the cables to the frame so that they will not caught by the tire or any other parts while pedaling.
- Do not remove the cable ties which are secured to the cables. They are used to stop the cables from moving inside the frame.
- Always be sure to use the TL-EW01 special tool to remove the cable.
- · Be careful not to let water get into the terminal.
- The adhesive strength of the cable cover fixing tape is fairly weak so that the paint on the frame will not come off together with the tape when the tape is peeled off at times such as when replacing the cable. Once the tape has come off, replace it with new tape.
- Be sure to read these service instructions in conjunction with the service instructions for the SM-EW79A before use.



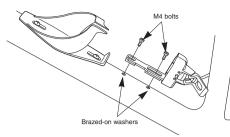
## Routing Map

Names and locations of each part

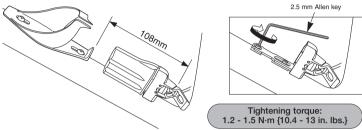


## Installation of the battery bracket

Install the battery bracket. Use M4 bolts to provisionally install it to the special hrazed-on washers

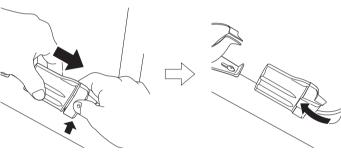


Leave a space of 108 mm or more at the end of the battery bracket. Check that the battery can be inserted and removed while the bottle cage is installed. Secure the battery bracket with using 2.5mm allen key

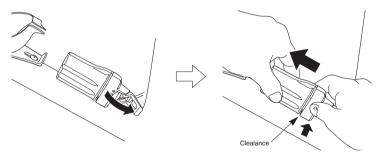


#### <Battery installation and removal>

Open the clamp, and then install the battery so that it follows the groove in the battery bracket. Close the clamp until it clicks into place.



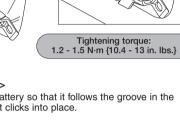
Open the clamp, pull out the battery slightly, and then press the button to fully remove the battery



When the shifting switch is operated, the motor which drives the front derailleur will operate without stopping at the shifting lever position. Always be sure to remove the battery before carrying out installation and adjustment otherwise your fingers may become stuck.

## Connection of the electric cables

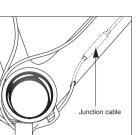
First, pass the junction cable through the hole in the frame

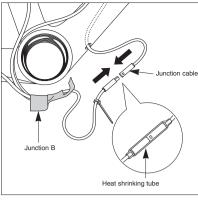


## Connecting the cable and junction B

Insert the connectors into the heat shrinking tube when connecting them. Place the tube against the cable tie on

the junction side so that the connectors are in the middles of the tube





Pass the junction cable through the hole in the down tube, and route it inside the frame as shown in the illustration

#### Attaching the heat shrinking tubes

Use an industrial-use drver to shrink the tubes from the middles toward the ends, while trying to expel as much air as possible. Check that melted adhesive is protruding from both ends of the heat shrinking tubes.

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• If using an industrial-use drver, make sure that no burning from the hot air occurs.

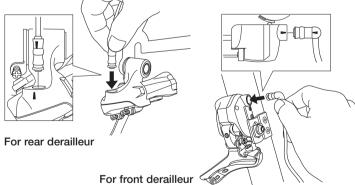
#### Note

- Do not heat the tubes any more than necessary.
- The heat shrinking tubes are important components for waterproofing preventing the connectors from pulling out and strengthening the housing openings, so do not use anything other than genuine parts.
- Because the tubes contain adhesive, do not reuse the electric cables after this process has been carried out. Use new cables if carrying out any replacements.

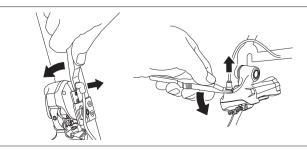
#### Connection to the derailleurs

Connect the electric cable connectors to the terminals of the derailleurs. Insert the connectors so that the triangular marks (A) on the connectors and the derailleur terminals are aligned with each other. Because of the waterproof structure of the connectors and terminals, they do not





### <Removal of the connectors>

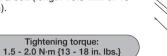


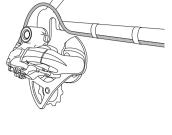
## Routing of the electric cables

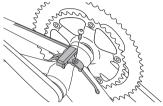
Provisionally attach the electric cables to the frame with tape.

- When routing the electric cable to the rear derailleur, be sure to install it to the bottom of the chainstav to avoid any interference between the cable and the chain.
- Wind any excess length of electric cable inside junction (B) to adjust the length. Up to a maximum of 120 mm of excess cable can be wound in this way

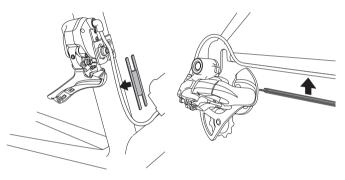
Once the electric cable has been routed, secure junction (B) to the bottom of the bottom bracket shell with a bolt (length 10.5 mm or 15 mm)



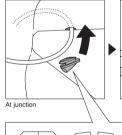


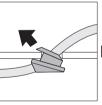


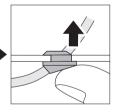
Next, install the cable cover to the frame. In order to make sure that the cable cover is securely installed, clean the frame with alcohol or some other cleaning agent to remove any grease or other substances before installing the cable cover. Place the cable cover over the electric cable, and then attach the cable cover to the frame.



#### Installation of the grommet







Attach a grommet to the cables at a suitable position, insert the rear part of the grommet into the hole in the frame, and then push the front part of the grommet to set it into place.



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\* Service Instructions in further languages are available at http://techdocs.shimano.com

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