

## General Safety Information

**WARNING**

- Obtain and read the service instructions carefully prior to installing the parts. Loose, worn or damaged parts may cause the bicycle to fall over and serious injury may occur as a result. We strongly recommend only using genuine Shimano replacement parts.
- Obtain and read the service instructions carefully prior to installing the parts. If adjustments are not carried out correctly, the chain may come off and this may cause you to fall off the bicycle which could result in serious injury.
- Read these Technical Service Instructions carefully, and keep them in a safe place for later reference.

**Note**

- For smooth operation, use the specified outer casing and bottom bracket cable guide.
- Grease the inner cable and the inside of the outer casing before use to ensure that they slide properly.
- Use a frame with internal cable routing is strongly discouraged as it has tendencies to impair the SIS shifting function due to its high cable resistance.
- Operation of the levers related to gear shifting should be made only when the front chainwheel is turning.
- Use an outer casing which still has some length to spare even when the handlebars are turned all the way to both sides. Furthermore, check that the shifting lever does not touch the bicycle frame when the handlebars are turned all the way.
- A special grease is used for the gear shifting cable. Do not use DURA-ACE grease or other types of grease, otherwise they may cause deterioration in gear shifting performance.
- Do not disassemble the indicator and shifting lever unit, as this may damage them or cause mis-operation.
- Parts are not guaranteed against natural wear or deterioration resulting from normal use.
- For maximum performance we highly recommend Shimano lubricants and maintenance products.
- For any questions regarding methods of installation, adjustment, maintenance or operation, please contact a professional bicycle dealer.

## Technical Service Instructions

SI-6UR0A-001

**SL-R780 / SL-R783**  
**SL-4600 / SL-4603**

Shifting lever

In order to realize the best performance, we recommend that the following combination be used.

Shifting lever	Front	SL-R780	SL-4600
	Rear		
Outer casing	OT-SP41		
Gears	20		
Front derailleur	FD-6700 / FD-5700		FD-4600
Front chainwheel	FC-6700 / FC-6750 FC-5700 / FC-5750		FC-4600 / FC-4650
Rear derailleur	RD-6700 / RD-5700		RD-4600
Freehub	FH-6700 / FH-5700		FH-4600
Cassette sprocket	CS-6700 / CS-5700		CS-4600
Chain	CN-6701 / CN-5701		CN-4601
Bottom bracket cable guide	SM-SP17		

Shifting lever	Front	SL-R783	SL-4603
	Rear		
Outer casing	OT-SP41		
Gears	30		
Front derailleur	FD-6703 / FD-5703		FD-4603
Front chainwheel	FC-6703 / FC-5703		FC-4603
Rear derailleur	RD-6700 / RD-5700		RD-4600
Freehub	FH-6700 / FH-5700		FH-4600
Cassette sprocket	CS-6700 / CS-5700		CS-4600
Chain	CN-6600 / CN-5600		CN-5600
Bottom bracket cable guide	SM-SP17		

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\* Service Instructions in further languages are available at :  
<http://techdocs.shimano.com>

Please note: specifications are subject to change for improvement without notice. (English)  
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**Mounting the shifting lever**

Use a handlebar grip with a maximum outer diameter of 32 mm (SL-R780) / 36 mm (SL-4600).

- Install the shifting lever in a position where it will not obstruct brake operation and gear shifting operation.
- Do not use in a combination which causes brake operation to be obstructed.

**Note:**

When installing the components to carbon frame/handle bar surfaces, verify with the manufacturer of the carbon frame/parts for their recommendation on tightening torque in order to prevent over tightening that can cause damage to the carbon material and/or under tightening that can cause lack of fixing strength for the components.

**Gear shifting operation**

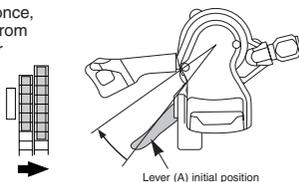
This release lever is equipped with a 2-way release mechanism which allows release operations to be carried out by either pushing or pulling the lever. Both lever (A) and lever (B) always return to the initial position when they are released after shifting. When operating one of the levers, always be sure to turn the crank arm at the same time.

## &lt; Front &gt;

**To shift from a small chaining to a larger chaining (Lever A)**

When lever (A) is pressed once, there is a shift of one step from a small chaining to a larger chaining.

**Example:**  
from intermediate chaining to largest chaining.

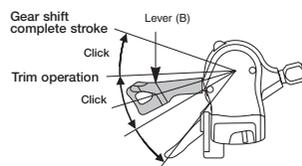
**To shift from a large chaining to a smaller chaining (Lever B)**

When lever (B) is pressed once, there is a shift of one step from a large chaining to a smaller chaining.

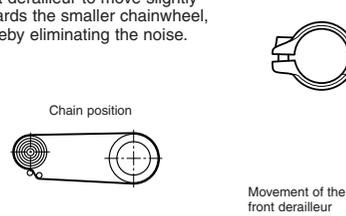
**Example:**  
from largest chaining to intermediate chaining.



When lever (B) is operated, there is one click where trimming (the noise prevention mechanism) engages, and a second stronger click when the gear shift stroke is completed. After trimming, the next push will complete the gear shift stroke.

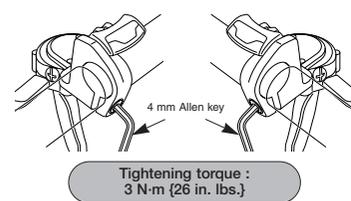
**Trimming (noise prevention operation)**

If the chain is on the large front chainwheel and the larger rear sprocket, the chain will rub in the front derailleur plate, producing a characteristic noise. When this happens, press lever (B) lightly (to the point where it clicks); this causes the front derailleur to move slightly towards the smaller chainwheel, thereby eliminating the noise.



This service instruction explains how to use and maintain the Shimano bicycle parts which have been used on your new bicycle. For any questions regarding your bicycle or other matters which are not related to Shimano parts, please contact the place of purchase or the bicycle manufacturer.

## &lt; Front &gt; &lt; Rear &gt;

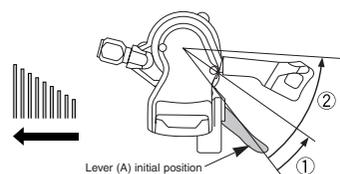


## &lt; Rear &gt;

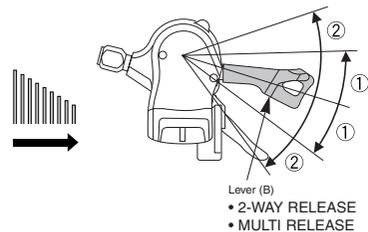
The levers are equipped with a multi release function which lets you shift two gears with a single release operation. (SL-R780 only)

**To shift from a small sprocket to a larger sprocket (Lever A)**

You can vary the lever stroke to shift the desired number of gears, so that to shift by one gear only, move the lever to the (1) position, and to shift by two gears at one time, move the lever to the (2) position. A maximum two-gear shift can be made in this manner.

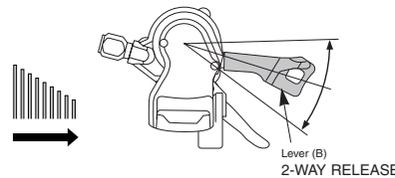
**To shift from a large sprocket to a smaller sprocket (Lever B)**

You can vary the lever stroke to shift the desired number of gears, so that to shift by one gear only, move the lever to the (1) position, and to shift by two gears at one time, move the lever to the (2) position. A maximum two-gear shift can be made in this manner.



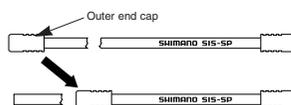
## &lt; SL-4600 &gt;

Press lever (B) once to shift one step from a larger to a smaller sprocket.

**Installing the shifting cable**

**Cutting the outer casing**  
When cutting the outer casing, cut the opposite end to the end with the marking. After cutting the outer casing, make the end round so that the inside of the hole has a uniform diameter.

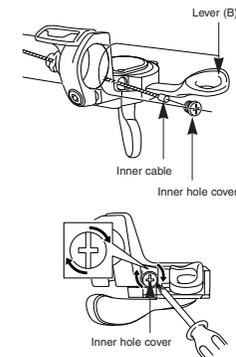
Attach the same outer end cap to the cut end of the outer casing.

**Installing the inner cable**

- Operate lever B 9 times or more to set it to the highest position. (For the front: Operate lever B 2 times or more to set it to the lowest position.)
- Check that the indicator needle is at the left edge. (For the front: Check that the needle is at the right edge.)
- Remove the inner hole cover and install the cable.

Install the inner hole cover by turning it as shown in the illustration until it stops. Do not turn it any further than this, otherwise it may damage the screw thread.

\* The illustration shows the rear lever.

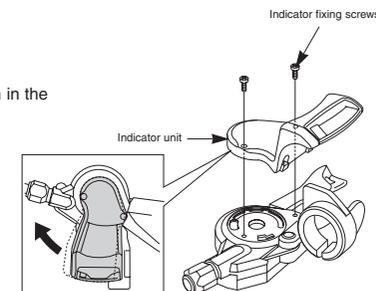
**Replacement and assembly of the indicator unit**

Disassembly and reassembly should only be carried out when the indicator unit is being replaced.

\* The illustration shows the rear lever.

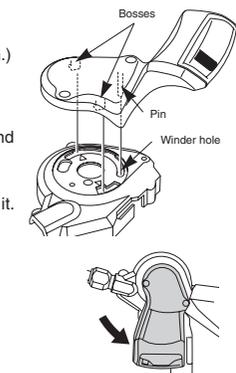
## &lt; Disassembly &gt;

- Remove the two indicator fixing screws.
- Turn the indicator unit in the clockwise direction as shown in the illustration, and then lift it up to remove it. (For the front: Turn it counterclockwise.)



## &lt; Assembly &gt;

- Operate lever B 9 times or more to set it to the highest position. (For the front: Operate lever B 2 times or more to set it to the lowest position.)
- Check that the indicator needle is at the left edge. (For the front: Check that the needle is at the right edge.)
- Insert the pin at the bottom of the indicator into the hole in the winder unit and then insert the indicator unit so that the two bosses are aligned with the  $\Delta$  marks on the shifting lever unit.
- Turn the indicator unit counterclockwise as shown in the illustration to install it. (For the front: Turn it clockwise.)
- Secure the indicator unit by tightening the two indicator fixing screws. **Tightening torque: 0.14 N·m {1.2 in. lbs.}**
- Check the operation. If the indicator unit does not operate correctly, reassemble while paying particular attention to steps 1, 2 and 3.

**Replacement of the shifting lever unit**

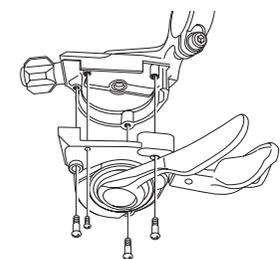
Disassembly and reassembly should only be carried out when replacing the shifting lever unit.

Shifting lever unit mounting screw (Small)

**Tightening torque:**  
0.08 N·m {0.7 in. lbs.}

Shifting lever unit mounting screw (Large)

**Tightening torque:**  
0.14 N·m {1.2 in. lbs.}



- Loosen the cable fixing bolt (nut) of the front derailleur or rear derailleur, and then pull the inner cable out of the shifting lever unit in the same way as when installing the inner cable.
- Remove the indicator unit by following the disassembly procedure given in "Replacement and assembly of the indicator unit".
- Remove the four shifting lever unit mounting screws, and then remove the shifting lever unit as shown in the illustration.
- Align the shifting lever unit and the bracket, and then secure with the four shifting lever unit mounting screws.
- Install the indicator unit by following the assembly procedure given in "Replacement and assembly of the indicator unit".