



Parts List			
ITEM	QTY	ITEM #	DESCRIPTION
1	1	40100149	Upper Frame CGR2 06'
2	2	40100250	X-C Series Lower Frame Subassembly
3	1	40100406	Back Frame Assy LH - Cgr/CX, '06
4	1	40100407	Back Frame Assy RH - Cgr/CX, '06
5	1	40100451	Cargo Bag Frame Assy - Cgr2/CX2, '06
6	1	40100624	Seat Frame - Che2/Cgr2, '02
7	1	40100627	Seat frame Lower Assy - Che2/Cgr2, '05
8	2	40100704	Back Tube Assy - Cgr/CX, '06
9	1	40101283	Autolock Back Bracket Assy AC 08
10	1	40101284	Autolock Back Bracket Assy BD 08
11	1	40101338	Handlebar Assy - CHE2/CGR2, 02
12	1	40101516	Wing 2.0 L 06
13	1	40101517	Wing 2.0 R 06
14	1	40101736	Axle Assy Cgr2, '02
15	2	40102402	Wheel Assembly CGR 1/2
16	1	40103040	Suspension Cross Brace
17	2	40103049	Suspension Plate Assy 06
18	1	40202011	Strap - Wrist Strap
19	1	41100815	Support Hoop CX2/CGR2 09
20	1	41101272	Bracket - Click n Store inside L
21	1	41101273	Bracket - Click n Store inside right
22	1	41101274	Bracket - Click n Store Outside Left
23	1	41101275	Bracket - Click n Store outside right
24	1	41101276	Cargo Rack Bracket - Left
25	1	41101277	Cargo Rack Bracket - Right
26	1	41101278	U-Cup Left
27	1	41101279	U-cup Right
28	1	41101292	Bracket Frame Support LH
29	1	41101295	Bracket - Frame Support (SM) RH
30	4	50100503	Bolt 1/4-20x3/4" RD
31	8	50100510	Bolt 1/4-20x1 5/8" TR
32	2	50100514	Bolt 1/4-20x1 3/4" HX
33	2	50100520	Bolt 1/4-20x2" HX
34	2	50100522	Bolt 1/4-20x2 1/4" TR
35	6	50100523	Bolt 1/4-20x2 1/4" HX
36	2	50100543	Bolt 5/16-18x3" TR
37	2	50100550	Bolt 5/16-18x2 1/2" TR

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ITEM	QTY	ITEM #	DESCRIPTION
38	2	50100556	Bolt 1/4-20x2 3/4" HX
39	2	50100604	Washer - 6.6mmID, 12.7mmOD, 0.75mmT
40	6	50100614	Washer 1/4" SAE
41	2	50100616	Washer 5/16" SAE
42	8	50100631	Washer - 3/4" OD 1/4"ID
43	10	50100705	Nut lock 1/4"
44	16	50100708	Nut - Jam 1/4"
45	2	50100709	Nut, Jam 6mm
46	2	50100710	Nut Lock, 5/16
47	2	50103070	Miscellaneous - QR M6x62x15

PART NUMBER 40100006		SHEET 1 OF 4	
REV	ECO NUMBER	DATE	INITIAL
	ENG	07/11/08	DA
A	2009-043	05/29/09	KM

B

B



A

A



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MATERIAL N/A
CONDITION N/A
FINISH N/A

UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN MILLIMETERS
 PERPENDICULAR SURFACES TO BE SQUARE WITHIN .03
 TOTAL RUNOUT WITHIN .08 ON COMMON DIAMETERS
 ALL DRILLED HOLES TO BE MAX 0.2 mm OVERSIZED

REMOVE SHARP EDGES .15 MAX
 FILLETS R.15 MAX
 ANGLES ±0°30'
 ALL MACHINED SURFACES
 64 MICRO INCHES

TOLERANCE: DECIMAL
 X = ± 1 mm
 X = ± .5 mm
 XX = ± .2 mm

DRAWN DD
DATE 07/11/2008
DESCRIPTION CGR2 Imperial Main Frame Assembly



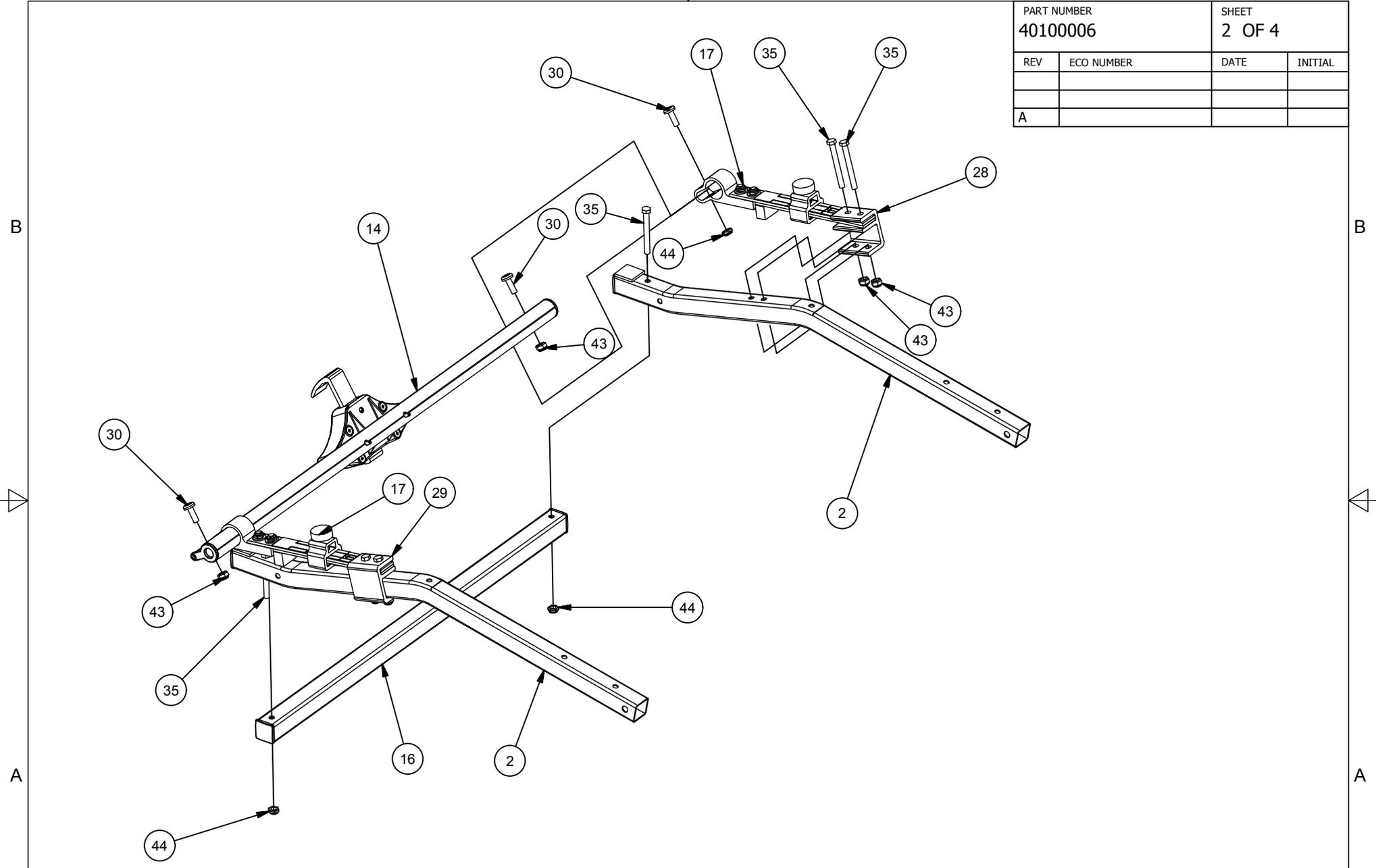
PART NUMBER 40100006



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PART NUMBER 40100006		SHEET 2 OF 4	
REV	ECO NUMBER	DATE	INITIAL
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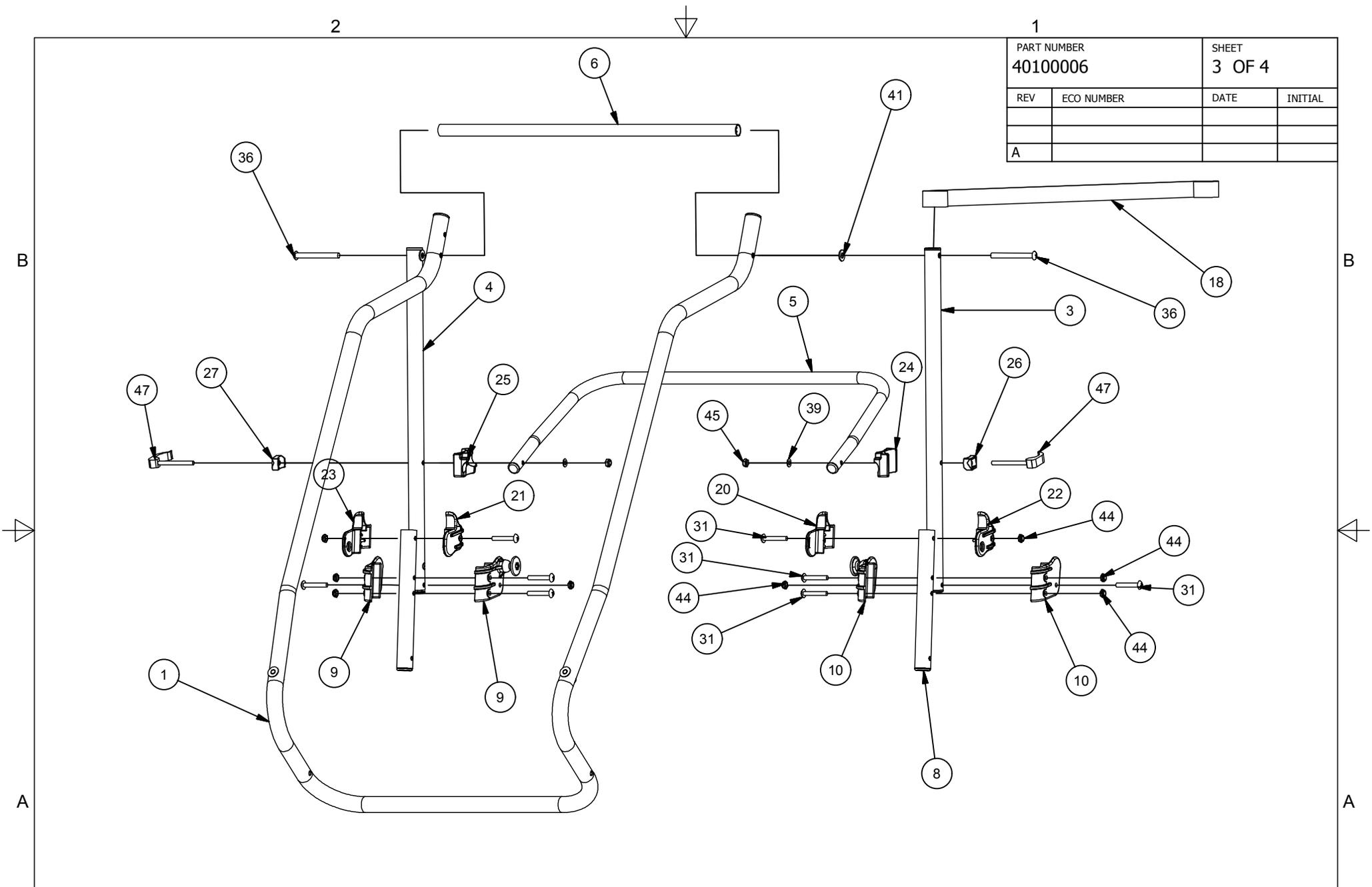


PART NUMBER 40100006

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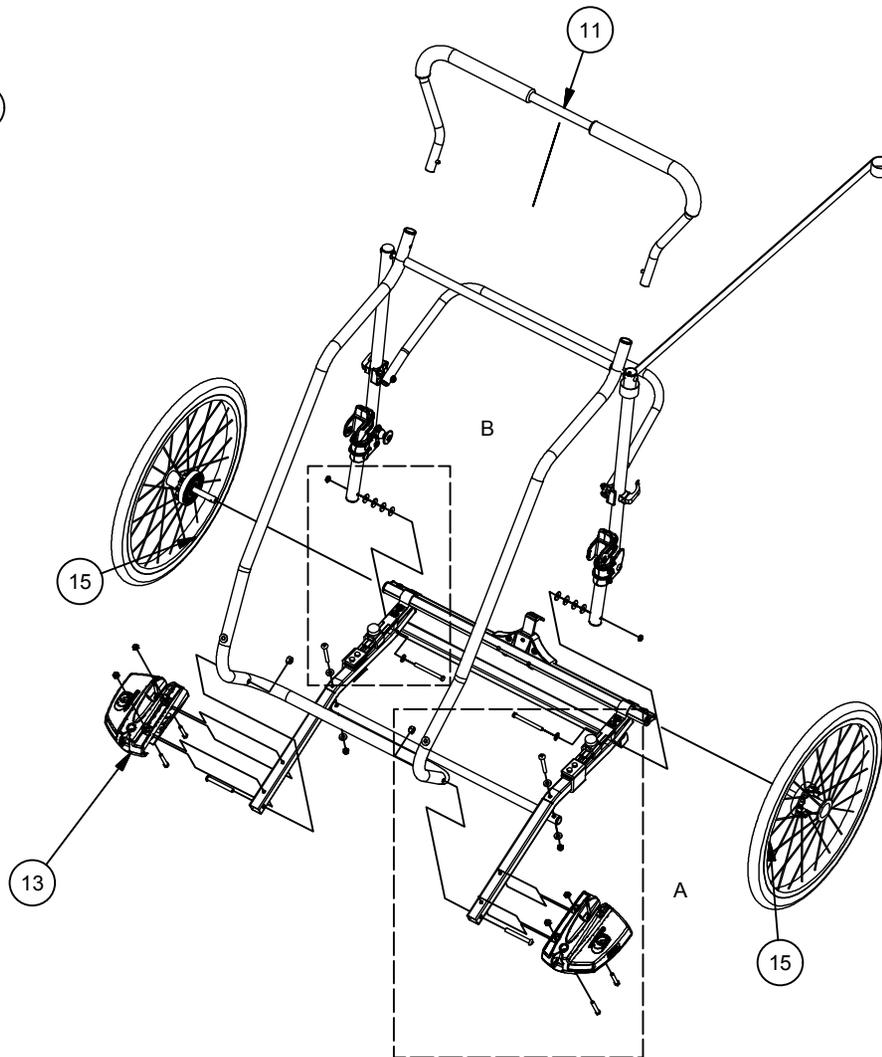
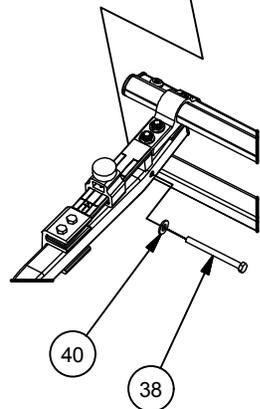
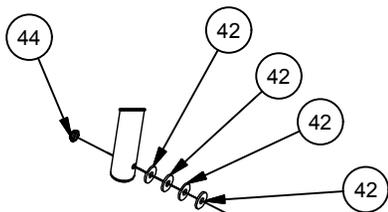
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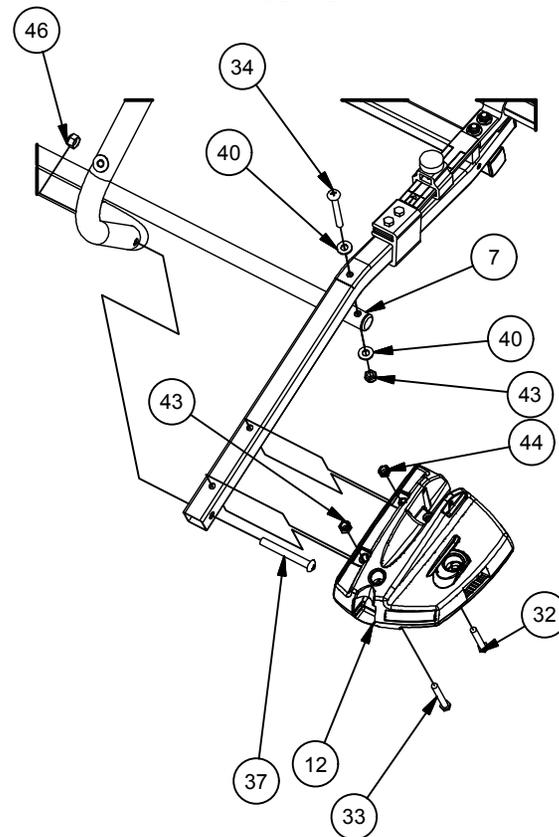
PART NUMBER 40100006

PART NUMBER 40100006		SHEET 4 OF 4	
REV	ECO NUMBER	DATE	INITIAL
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DETAIL 'B'



DETAIL 'A'



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