

Parts List			
ITEM	QTY	ITEM #	DESCRIPTION
1	1	40100149	Upper Frame CGR2 06'
2	1	40100425	Back Frame Assy LH
3	1	40100426	Back Frame Assy RH
4	1	40100459	Fold Bar CHE2/CGR2
5	1	40100624	Seat Frame - Che2/Cgr2, '02
6	1	40100627	Seat frame Lower Assy - Che2/Cgr2, '05
7	2	40100722	Back Tube Assy
8	1	40101283	Autolock Back Bracket Assy AC 08
9	1	40101284	Autolock Back Bracket Assy BD 08
10	1	40101338	Handlebar Assy - CHE2/CGR2, 02
11	1	40101516	Wing 2.0 L 06
12	1	40101517	Wing 2.0 R 06
13	1	40101731	Axle Assy CGR2
14	2	40102401	Wheel Assembly CHE 1/2
15	1	40202011	Strap - Wrist Strap
16	2	41190228	Lower Frame CHE 2010
17	2	41101258	Bracket Folding Bar
18	2	41101297	Axle Hangar Bracket - CHE09
19	4	50100503	Bolt 1/4-20x3/4" RD
20	6	50100510	Bolt 1/4-20x1 5/8" TR
21	6	50100514	Bolt 1/4-20x1 3/4" HX
22	2	50100520	Bolt 1/4-20x2" HX
23	2	50100522	Bolt 1/4-20x2 1/4" TR
24	2	50100524	Bolt 1/4-20x2 1/2" TR
25	2	50100543	Bolt 5/16-18x3" TR
26	2	50100550	Bolt 5/16-18x2 1/2" TR
27	2	50100556	Bolt 1/4-20x2 3/4" HX
28	10	50100614	Washer 1/4" SAE
29	6	50100616	Washer 5/16" SAE
30	8	50100631	Washer - 3/4" OD 1/4"ID
31	6	50100705	Nut lock 1/4"
32	18	50100708	Nut - Jam 1/4"
33	2	50100710	Nut Lock, 5/16
34	2	50101407	Cap - End Cap - 1" SQ 0.058, Ribbed

PART NUMBER 40100010		SHEET 1 OF 4	
REV	ECO NUMBER	DATE	INITIAL
A			



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MATERIAL N/A
CONDITION N/A
FINISH N/A

UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN MILLIMETERS
 PERPENDICULAR SURFACES TO BE SQUARE WITHIN .03
 TOTAL RUNOUT WITHIN .08 ON COMMON DIAMETERS
 ALL DRILLED HOLES TO BE MAX 0.2 mm OVERSIZED

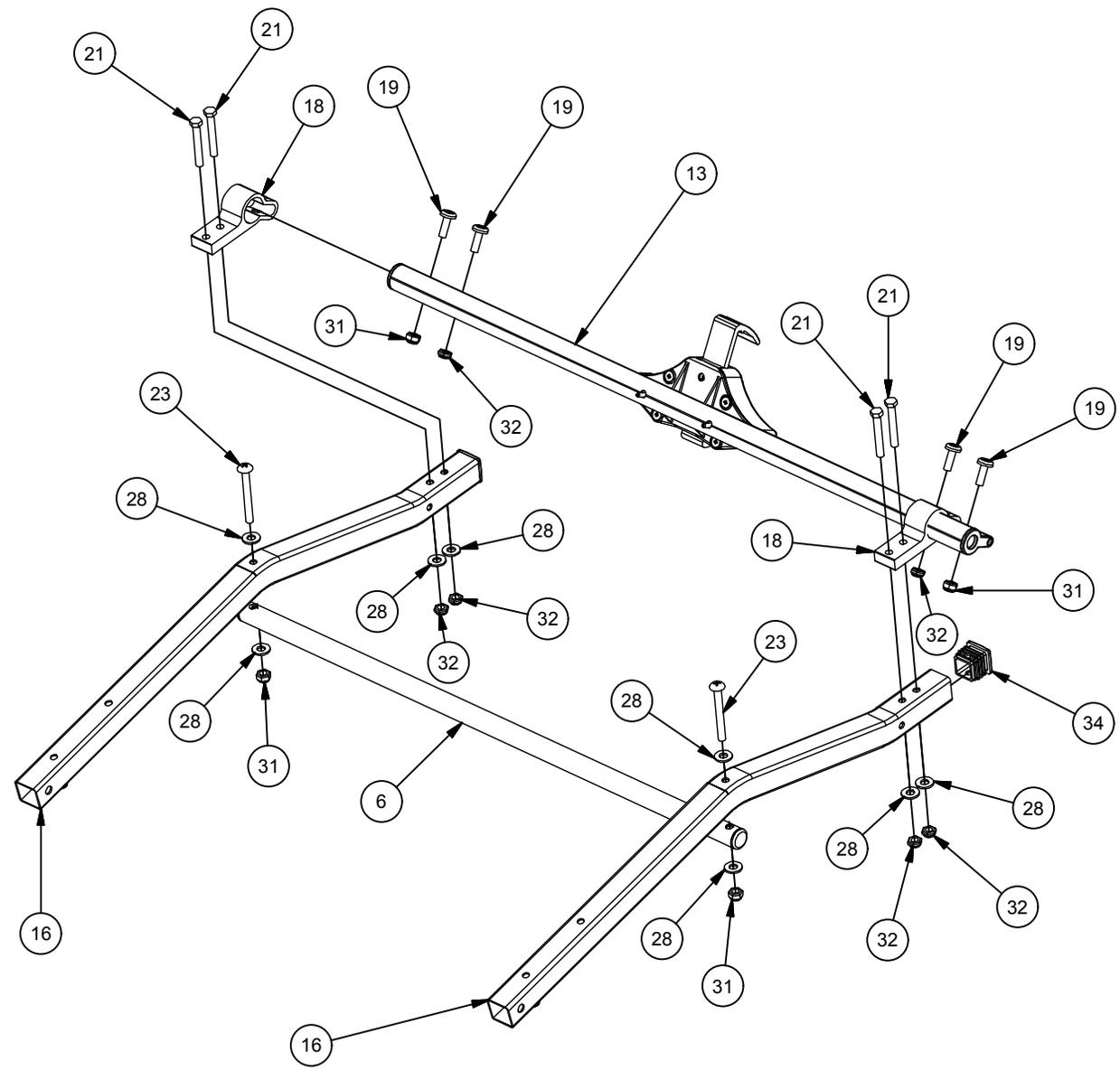
REMOVE SHARP EDGES .15 MAX
 FILLETS R.15 MAX
 ANGLES ±0°30'
 ALL MACHINED SURFACES
 64 MICRO INCHES

TOLERANCE: DECIMAL
 X = ± 1 mm
 X = ± .5 mm
 XX = ± .2 mm

DRAWN graham
DATE 08/10/2006
DESCRIPTION CHE2 Imperial Main Frame Assembly

PART NUMBER 40100010	

PART NUMBER 40100010		SHEET 2 OF 4	
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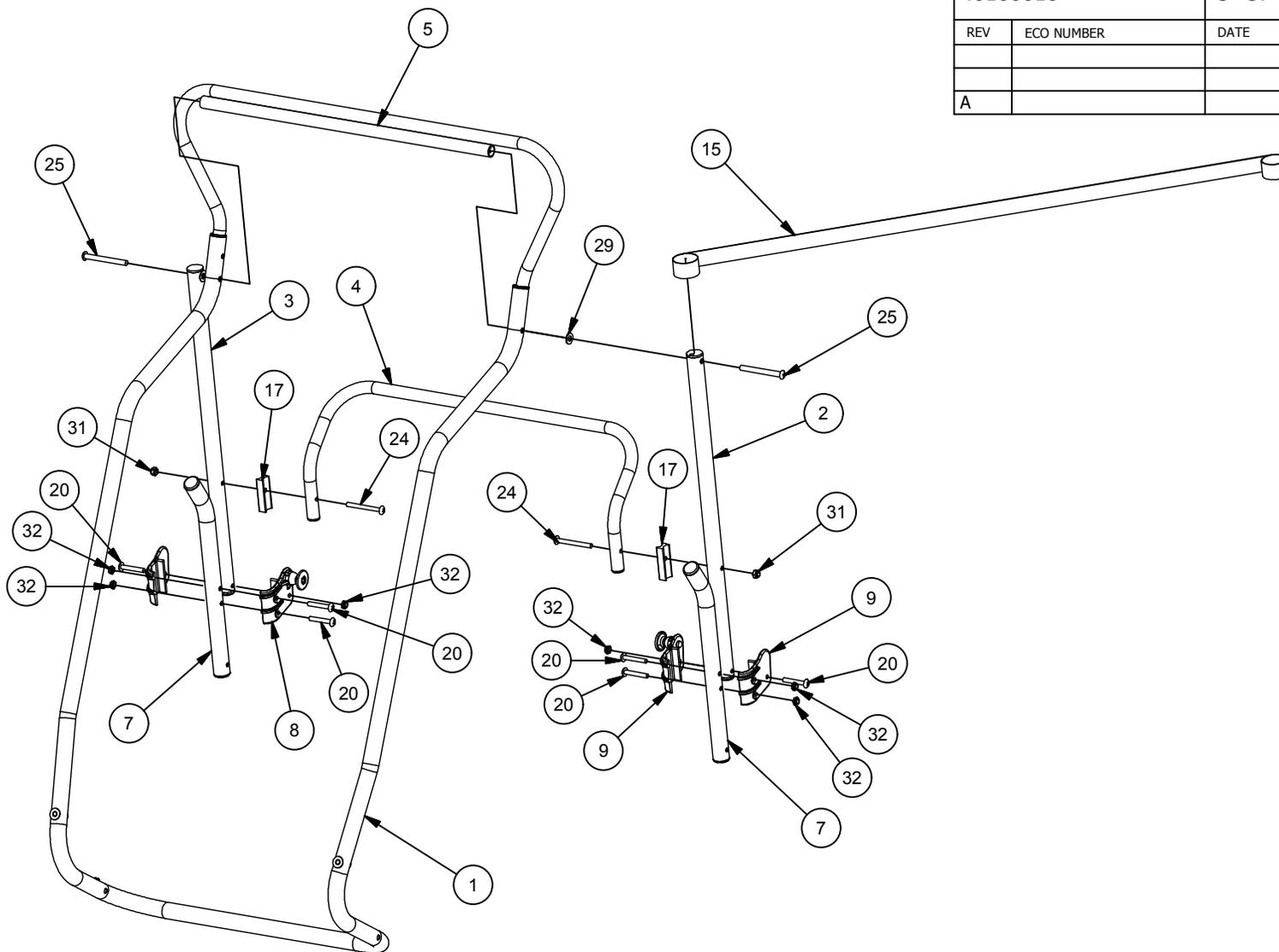
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PART NUMBER 40100010		SHEET 3 OF 4	
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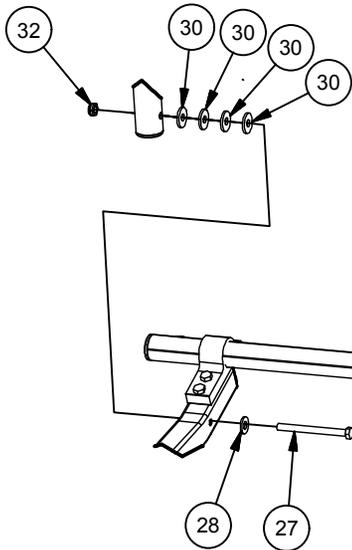
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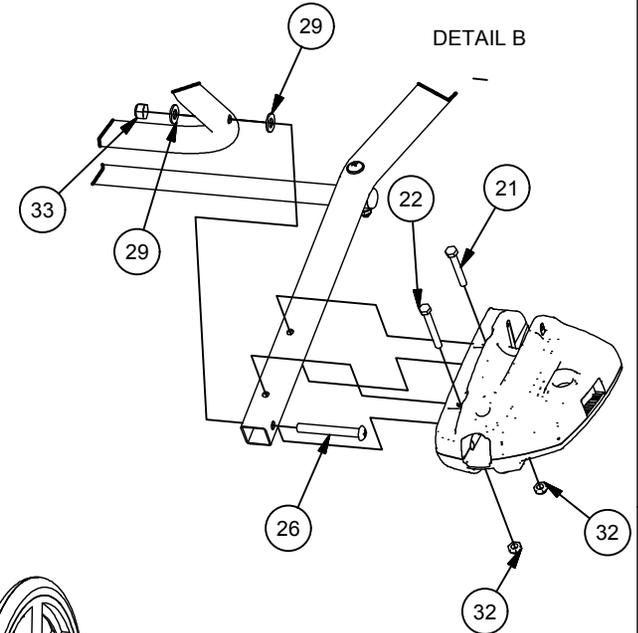


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DETAIL A



DETAIL B

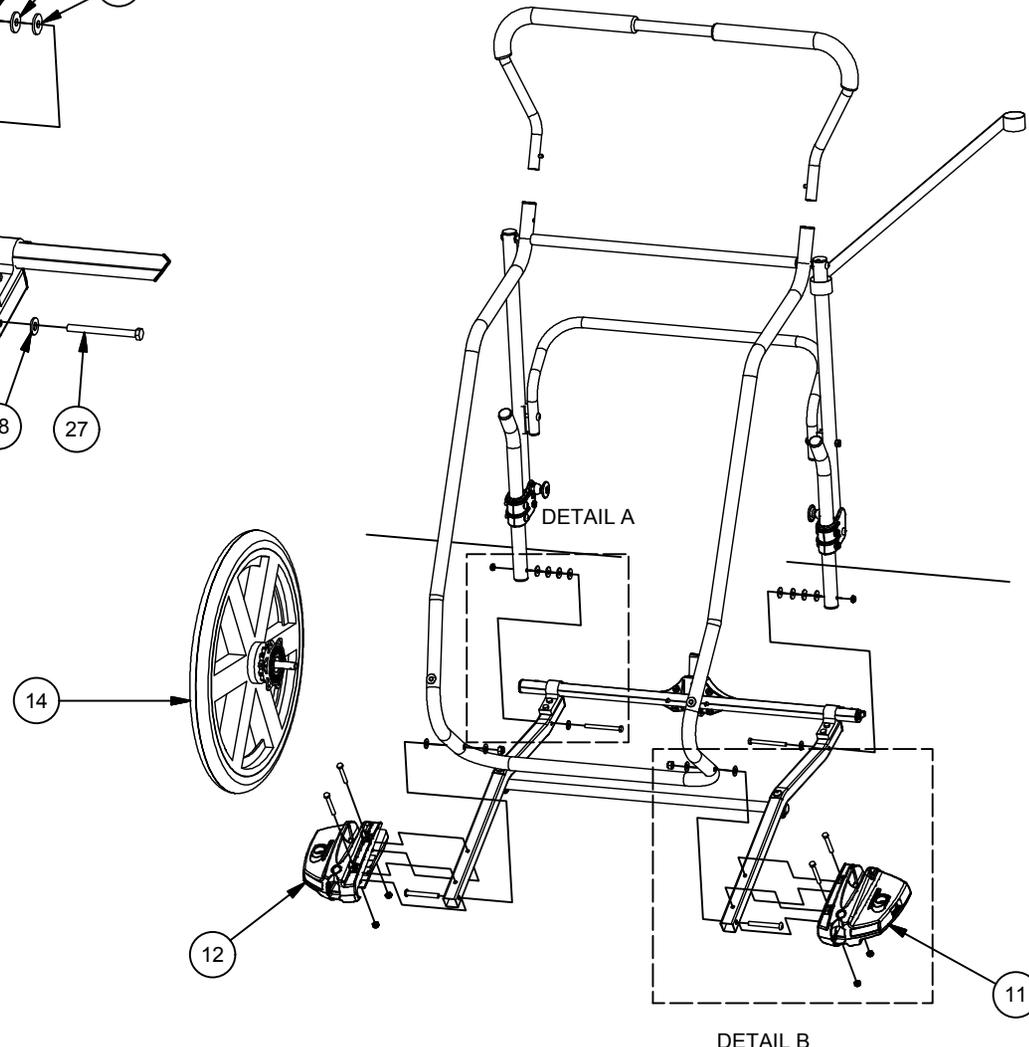


B

B

A

A



DETAIL A

DETAIL B

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